

Volkswagen Golf GTI 16V Gr. A Kitcar

Anzugsdrehmomente - Tightening Torques



Schraube	Bolt	Nm	Bemerkungen Remarks
Radlagergehäuse	Upright		
King pin	King pin	M16	250
Bremssattel	Brake caliper	M 12	100
Lenkarm Schotter Inbus	Steering arm gravel (Hex. socket)	M12	100 Loctite
Lenkarm Asphalt Inbus	Tarmac steering arm	M16	250
Vorderachse	Front Axle		
Federbein, oben	Strut, upper bolts		30 !
Federbein unten	strut, lower bolts	M12	100
Federbein unten warm	strut, lower bolts warm		100
Hilfsrahmen	Subframe	M 10	130 Loctite medium
Lenkung auf Hilfsrahmen	Steering to subframe	M 10	Loctite medium
Querstrebe Hilfsrahmen	Transverse subframe	M 10	80 Loctite medium
Querlenker	Track control arm	M12	130 Loctite nur Kenia
Bremsscheiben Adapter	Brake disc adapter	UNF	25
Gelenkwelle innen	Driveshaft, inside	M10	75 Loctite medium
Gelenkwelle innen, warm	Driveshaft, inside warm	M10	70
Gelenkwelle außen	Driveshaft, outside	M16	160
Gelenkwelle außen warm	Driveshaft, outside warm	M16	150
Schraube Spurstange	Tie rod bolt	M10	80 ?
Hinterachse	Rear Axle		
Hinterachsbock - Karosse	Rear axle support to body	M10	80 Loctite medium
Hinterachskörper - Bock	Axle beam to support	M12	120
Achszapfen-Hinterachse	Axle journal to axle	M10	80 Loctite medium
HA-Strebe Schotter außen	Rear axle link, gravel outer	M 12	80 Loctite medium
HA-Strebe Schotter innen	Rear axle link gravel inner	M12	80 Loctite medium
Hinterachsstrebe Asphalt	Rear axle link, Tarmac	M10	60
Hinterachse Buchse DTC	Rear axle bush DTC		einkleben Loctite medium
Bremssatteladapter	Brake caliper adapter		80 Loctite medium
Stoßdämpfer oben	Upper shockabsorber bolts		30
Stoßdämpfer unten	Lower shockabsorber bolts	M10	70
Schwungrad	Flywheel	1. 30 / 2. 60 / 3.+ 90°	Loctite medium
Druckplatte	Pressure plate	M8	30 Loctite medium
Zündkerzen	Spark plugs		20
Räder	Wheels	M12	120