

PAGE 2 front suspension & steering

Front Sway Bar- Cosworth 28mm	M407	185.00
Front Strut- Spax Adjustable (each) XR	M401A	165.00
Front Strut- Spax Sport- fixed rate- (each) XR	M401V	99.00
Front Strut- Bilstein-Gas- (each) XR	M401B	97.50
Front Strut- R/S Adjustable (each) XR	M401RS	219.95
Front Strut- Koni Sport (each) Scorpio	G401K	199.95
Front Strut- Boge Turbo-Gas (each) XR	M401S	97.50
Front Strut- Boge Turbo-Gas (each) Scorpio	G401S	101.50
Front Strut- DeCarbon Gas (each) XR	DISCONTINUED	
Front Strut- DeCarbon Gas (each) Scorpio	DISCONTINUED	
Front Strut- KYB GR2 (each) XR	M401Y	99.50
Front Strut- KYB GR2 (each) Scorpio	G401Y	99.50
Steering Rack Assembly* (XR)	M434SR	349.00
Steering Rack Assembly* Scorpio	G434SR	349.00
<i>*this item requires an additional 100.00 charge refundable upon core return</i>		
Steering Rack Bushing H.D. (set)	M434BH	35.50
Steering Rack Boot (left or right) XR & Scorpio	M434RB	15.50
Control Arm* (left) XR	M428L	75.00
Control Arm* (left) Scorpio	G428L	99.50
Control Arm* (right) XR	M428R	75.00
Control Arm* (right) Scorpio	G428R	99.50
<i>*NEW control arms (ball joints and bushings are installed)</i>		
Adjustable Control Arms (pair) w/bushings	DISCONTINUED	
Adjustable Control Arms- Race (pair)	DISCONTINUED	
Bushing- H.D. (GPN) Inner Control Arm (each)	M428BH-N	16.75
Bushing- H.D. (GPN) Inner Control Arm (each) Scorpio	G428BH-N	22.50
Bushings- Urethane Inner Control Arm (set)	M428BU	30.00
Bushings- Urethane Inner Control Arm (set) Scorpio	G428BU	35.00
Bushing (standard) Inner Control Arm (each) XR	C428B	9.50
Bushings*- Urethane Outer Control/Sway (set)	M428BK	70.00
Bushings*- H.D. (GPN) Outer Control/Sway (set)	M428BK-N	50.00
Bushings*(standard) Outer Control/Sway (1 arm pair)	M428B	20.00
<i>*M428B, M428BK & M428BK-N are all suitable for Scorpio</i>		
Washer (shallow)- Sway Bar / Outer TCA (each)	M407W	2.95
Tie Rod End (left) XR	M434L	27.75
Tie Rod End (right) XR	M434R	27.75
Tie Rod End (same L or R) Scorpio	G434	27.50
Mount/Insulator -H.D. Upper Strut (each) XR	M404	24.00
Upper Strut Mount/Insulator- Scorpio (each)	G404	24.50
Upper Strut Rotating Bearing- Scorpio (each)	G403	7.95
Upper Strut Rotating Bearing- XR4 (each)	M403	9.50

PAGE 3 suspension components

Spax Sport Kit -XR	M400S	495.00
Bilstein Sport Kit -XR	M400B	495.00
Spax Sport Kit (adjustable) XR	M400A	669.00
Sport Spring Set (4) front/rear (-25mm) XR	M414M	199.50
Sport Spring Set (4) front/rear (-40mm) XR	M414C	225.00
Sport Spring Set (4) front/rear (standard height) XR	M414S	249.00
Sport Spring Set (4) front/rear (-30mm) Scorpio	G414M	269.00
Front Spring Scorpio - Standard O.E. Ford (each)	G414	76.50
Rear Spring Scorpio - Standard O.E. Ford (each)	G415	106.40
Rear Camber Shim Kit -XR	M423R	30.00
Front Upper Strut Brace (alloy) XR	M403F	149.50
Rear Upper Shock Brace (alloy) XR	M403R	142.50
Rear Upper Shock Brace (steel) XR	M403RS	78.00

This catalog is viewable and downloadable from our internet site (www.batinc.net) you can get catalog updates there too.

IMPORTANT PRICE LIST NOTES:

- (1) Scorpio versions of listed XR4 parts will generally appear below XR4 item in *italics*.
- (2) Items that apply for both XR4 & Scorpio are noted.
- (3) Fitment notes, and core charge information is also *italicized*.
- (4) Additional items that do not appear in the literature can be found in with the corresponding category / page number reference. These listings are also *italicized*.

PAGE 4 suspension components

Bar Bushing H.D. 25mm- XR4 w/standard bar	M407BU	20.00
Bar Bushing H.D. 28mm- XR4 w/Cosworth bar	M407BAU	20.00
Bar Bushing H.D. 25mm- XR4 w/ std. bar & G407C clamp	G407BA	20.00
Bar Bushing H.D. 28mm- Scorpio	G407BAU	20.00
Front Sway Bar Clamp- Scorpio (each)	M407C	7.50
Steering Rack Assembly* XR	M434SR	349.00
Steering Rack Assembly* Scorpio	G434SR	349.00
<i>*this item requires an additional 100.00 charge refundable upon core return</i>		
Steering Rack Bushing (each)	M434B	8.70
Steering Rack Bushing H.D. (each)	M434BH	20.00
Inner Tie Rod -XR4	M434TK	51.00
Inner Tie Rod -Scorpio	G434TK	51.00
Steering Rack Boot (left or right) XR & Scorpio	M434RB	16.75
Outer Tie Rod End (left) XR	M434L	24.50
Outer Tie Rod End (right) XR	M434R	24.50
Outer Tie Rod End (same L or R) Scorpio	G434	27.50
Power Steering Pump XR4Ti* (integral reservoir)	M434P	135.00
Power Steering Pump XR4Ti* (remote reservoir)	M434PA	136.00
Power Steering Pump Scorpio*	G434P	136.00
<i>*this item requires an additional 25.00 charge refundable upon core return</i>		
P/S Pressure Hose XR4Ti	M434PH	58.33
Strut Boot/Bump Stop (each) XR & Scorpio	M405B	19.00
Strut Insulator/Bearing Kit XR4 (does 1 side)	M403K	7.00
Upper Rotating Bearing XR4 (each)	M403	8.50
Upper Rotating Bearing Scorpio (each)	G403	7.95

PAGE 5

Pricing is listed with part numbers on this pages

PAGE 6 rear suspension

Rear Sway Bar w/bush- Cosworth 16mm (XR4)	M408	109.50
Rear Sway Bar w/bush- Cosworth 18mm (Scorpio only)	DISCONTINUED	
Rear Bar End Shackle (each) -XR	M408S	15.00
Rear Bar End Shackle (each) -Scorpio	G408S	15.00
Rear Bar Bush(12mm) urethane (each) stock XR4	M408BU	6.00
Rear Bar Bush (16mm) urethane (each) Cosworth	M408BAU	6.00
Rear Bar Bush (16mm) urethane (each) Scorpio	G408BU	6.00
Rear Control Arm Set -H.D. Competition	DISCONTINUED	
Bushing*- Urethane Outer Control Arm (each)	M424BO	29.75
Bushing*- GPN Outer Control Arm (each)	M424BO-N	30.50
Bushing*- GPN Body Beam Mount (each)	M429B	36.75
Bushing*- Urethane H.D. Body Beam Mount (each)	M429BU	54.50
Bushing*- Urethane Inner Control Arm (each)	M424BI	29.75
<i>*above bushings also Scorpio suitable</i>		
Beam/Subframe Assembly -H.D. Competition	DISCONTINUED	
Rear Shock- Spax Adjustable (each) XR	M402A	95.00
Rear Shock- Spax Adjustable (each) Scorpio	DISCONTINUED	
Rear Shock- Spax Sport- fixed rate- (each) XR	M402V	75.00
Rear Shock- Bilstein- Gas (each) XR	M402B	74.00
Rear Shock- Koni R/S Adjustable (each) XR	M402RS	99.50
Rear Shock- Koni Sport (each) Scorpio	G402K	122.85
Rear Shock- Boge Turbo-Gas (each) XR	M402S	79.50
Rear Shock- Boge Turbo-Gas (each) Scorpio	G402S	62.50
Rear Shock- DeCarbon-Gas (each) XR	DISCONTINUED	
Rear Shock- DeCarbon-Gas (each) Scorpio	DISCONTINUED	
Rear Shock- KYB (each) XR	M402Y	49.95
Rear Shock -KYB (each) Scorpio	G402Y	49.95

PAGE 7 front brake components

Front Caliper* (left)- XR & Scorpio	M420CL	64.75
Front Caliper* (right)- XR & Scorpio	M420CR	64.75
<i>M420CL/CR calipers are not supplied with slide pins or bushings (available below)</i>		
Front Caliper Complete* (LH) includes mount & pads	M420CL-L	90.00
Front Caliper Complete* (RH) includes mount & pads	M420CL-R	90.00
<i>*this item requires an additional 75.00 charge refundable upon core return</i>		
Caliper Repair Kit- XR & Scorpio	M420K4A	55.00
Caliper Seal Kit- XR & Scorpio	M420K4	17.75
Caliper Slide Bushings (2) does 1 caliper	M420CB	14.00
Caliper Slide Pins (2) does 1 caliper	M420CP	16.35
Caliper Spring (anti-rattle) each	M420CS	6.39
Front Brake Pad Set*- Mintex A/F (Semi-Metalic)	M420MM	39.00
Front Brake Pad Set*- Mintex 1144 (street/competition)	M420G	75.00
Front Brake Pad Set*- Mintex 1155 (full competition)	M420G	112.30
<i>*brake pads will fit both XR4 and Scorpio</i>		
Front "Low Pad" Sensor Wiring Harness- XR/Scorpio	M420WS	32.49
Front Rotor (standard)- XR (each)	M425	42.50
Front Rotor (standard)- Scorpio (each)	G425	49.75
Front Rotor (x-drilled)- XR (each)	M425CD	79.50
Front Rotor (x-drilled)- Scorpio (each)	G425CD	99.00
Front Rotor (Grooved)- XR (each)	M425G	85.50
Front Rotor (x-drilled & slotted combo)- XR (each)	M425CDS	89.50
Front Rotor (x-drilled & slotted combo)- Scorpio (each)	G425CDS	109.00
Master Cylinder* XR4 1985-86 (Bendix)- XR	M420MC	109.50
<i>*this item requires an additional 20.00 charge refundable upon core return</i>		
Master Cylinder* XR4 1987-89 (Bendix)- XR	M420MCL	122.50
<i>*this item requires an additional 50.00 charge refundable upon core return</i>		
Aeroquip Front Brake Lines (pair)- XR4 (1985-86)	M419	42.50
Front Brake Line O.E. Rubber (each)- XR4 (1985-86)	M419SF	25.75
Aeroquip Front Brake Lines (pair)- XR4 (1987-89)	G419	52.40
Aeroquip Front Brake Lines (pair)- Scorpio	G419	52.40
ABS Brake Sensor Scorpio/XR4- Front	G420SF	179.75

PAGE 8 brake kits & specials

Front Brake Spacial- XR	M420SP	105.00
Front Brake Spacial- Scorpio	G420SP	115.00
Front R/S Brake Kit 283x24mm (standard)	M417	295.00
Front R/S Brake Kit 283x24mm (w/x-drill)	M417A	329.00
Front R/S Brake Kit 283x24mm (standard/M1144)	M418	339.00
Front R/S Brake Kit 283x24mm M1144/x-drill)	M418A	395.00
BAT/Wilwood Brake Kit 283mm	M416W	645.00
BAT/Wilwood Brake Kit 300mm	M416W3	725.00

PAGE 9 rear brake components

Rear Wheel Cylinder- XR	M420WC	35.95
Rear Brake Shoe Set (Motorcraft/Mintex)- XR	M420R	49.95
Rear Brake Drum- XR	M420RD	137.75
Rear Brake Drum (grooved)- XR	M420RDG	DISC
Aeroquip Rear Brake Lines (pair)- XR	M419R	47.50
Rear Brake Line O.E. Rubber (each)- XR4 (1985-89)	M419SR	27.45
Aeroquip Rear Brake Lines (4 line set)- Scorpio	G419R	85.00
Rear Brake Hardware Kit- XR	M420K5	25.60
Rear Brake Special- XR	M420RSPL	125.00
Rear Disk Brake Kit- XR	M420RK	689.00
Hand Brake Cable- XR	M564	47.50
Handbrake Cable- Scorpio	G564	47.50
Hand Brake Cable- Cosworth	Z16567	47.50
Rear Caliper* (specify left or right) for M420RK kit		127.50
<i>*this item requires an additional 75.00 core charge refundable upon core return</i>		
Rear Rotor (each) for M420RK kit		52.50
Rear Brake Pad (set) for M420RK kit		25.00
Rear Rotor (standard)- Scorpio (each)	G425R	39.75
Rear Rotor (x-drilled)- Scorpio (each)	G425RCD	92.00
Rear Caliper (left)- Scorpio (each)	G420RL	124.50
Rear Caliper (right)- Scorpio (each)	G420RR	124.50
<i>*this item requires an additional 75.00 core charge refundable upon core return</i>		
Rear Brake Pad Set- Scorpio (Semi-Metalic)	G420R	39.00
ABS Brake Sensor Scorpio/XR4- Rear	G420SR	177.25

PAGE 10 driveline components

C.V. Joint- XR & Scorpio	M550B	92.50
C.V. Boot Kit- XR & Scorpio	M550BK	14.90
C.V. Socket Head Cap Screw (6 per joint)	M550CS	1.05ea
C.V. Locking Plate (3 per joint)	M550LP	1.35ea
Axle/Halfshaft Complete* (LH)- XR & Scorpio	M550L	169.50
Axle/Halfshaft Complete* (RH)- XR & Scorpio	M550R	169.50
<i>*axle/halfshaft, joints (2), boots (2), assembled/greased ready for installation</i>		
<i>add 75.00 core charge for this item- refundable on return</i>		
Driveshaft Coupling- XR & Scorpio	M17A	62.50
Driveshaft Center Support Bearing-XR	M550SB	109.75
Driveshaft Center Support Bearing- Scorpio	G550SB	98.00
Quaife LSD	M710	1245.00
Clutch Kit Sachs- XR	M519K	179.50
Clutch Kit Sachs- Scorpio	G519K	257.50
Clutch Kit Sachs- XR w/ T-5 trans	M519T5	179.50
H.D. Clutch Kit Centerforce (30% kit)	M519C	309.95
H.D. Clutch Kit Centerforce II (50% kit)	M519C2	361.98
Clutch Alignment Tool (1" 23 spline)	S11H	6.00
Clutch Cable- XR4Ti	M562	29.50
Clutch Cable- Scorpio	G562	76.50

PAGE 11 brake components

Brake Fluid AP550 (500 ml)	MC550	10.70
Brake Fluid Wilwood 570 (355 ml)	MC570	5.95
Brake Fluid Wilwood 570 (6-pack)	MC57-6	33.00
Brake Fluid Wilwood 570 (24 case)	MC57-C	119.00
Front Rotor Cosworth 283 x 24mm (standard)	M426	75.00
Front Rotor Cosworth 283 x 24mm (X-drilled)	M426CD	108.00
Front Rotor Cosworth 283 x 24mm (Grooved)	M426G	130.00
Rear Rotor Cosworth 273 x 10mm (standard)		45.00
Rear Rotor Cosworth 273 x 10mm (X-drilled)		65.00
Rear Rotor Cosworth 273 x 10mm (Grooved)		86.50
Front Rotor Scorpio 260 x 24mm (standard)	G425	49.75
Front Rotor Scorpio 260 x 24mm (X-drilled)	G425CD	99.00
Rear Rotor Scorpio 253 x 10mm (standard)	G425R	39.75
Rear Rotor Scorpio 253 x 10mm (X-drilled)	G425RCD	92.10
Front Brake Kit- BAT R/S 285 x 24mm (standard)	M418	339.00
Front Brake Kit- BAT R/S 285 x 24mm (x-drilled)	M418A	395.00
Front Brake Kit- Wilwood 283 x 24mm	M417	645.00
Front Brake Kit- Wilwood 300 x 32mm	M416A	1295.00
Front Brake Kit- Wilwood 300 x 32mm (Scorpio)	G416A	1395.00
Rear Brake Kit- Wilwood 300 x 21mm		1200.00
Front Wheel Bearing Kit (RH)-XR	M560FR	42.00
Front Wheel Bearing Kit (LH)-XR	M560FL	42.00
Front Wheel Bearing Kit (RH) Scorpio	G560FR	59.00
Front Wheel Bearing Kit (LH) Scorpio	G560FL	59.00
Rear Wheel Bearing Kit (RH)-XR	M560RR	42.00
Rear Wheel Bearing Kit (LH)-XR	M560RL	42.00
Rear Wheel Bearing Kit (RH) Scorpio	G560RR	98.75
Rear Wheel Bearing Kit (LH) Scorpio	G560RL	98.75
Nut- Front Hub (LH) blue	M550N-LF	6.65
Nut- Front Hub (RH) yellow	M550N-RF	6.65
Nut- Rear Hub (LH) white	M550N-LR	7.42
Nut- Rear Hub (RH) white	M550N-RR	7.42



BAT is always testing and developing new products....if you don't see it listed ask... we might have what you are looking for, or can point you in the right direction.

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body work & sheet metal

Front Fender (left)	M806L	150.00
Front Fender (right)	M806R	150.00
Inner Wheel Well Splash/Liner (left)	M808L	175.00
Inner Wheel Well Splash/Liner (right)	M808R	175.00
Side Blinker Lamp Kit	M317	39.95
Door Skin (left)	M807L	99.50
Door Skin (right)	M807R	99.50
Door Handle XR/Scorpio (left)	M362L	38.50
Door Handle XR/Scorpio (right)	M362R	38.50
Door Sill- Rocker (left)	M803L	49.25
Door Sill- Rocker (right)	M803R	49.25
Rear Wheel Arch (left)	M804L	30.00
Rear Wheel Arch (right)	M804R	30.00
Under Battery Repair	DISCONTINUED	
Battery Tray	M817	25.50
Rear Valance Panel	M815	115.00
Rear Hatch Lock Assembly (with 2 keys)	M815L	46.15
Cosworth Grille (with Ford emblem)	M320	195.00
Grille Surround Gasket	M320S	33.50
Cosworth Hood	DISCONTINUED	
Cosworth Hood Vents (left & right- pair)	DISCONTINUED	
Cosworth R/S Spoiler Bumper Kit* (white)	M353	1295.00
Cosworth R/S Spoiler Bumper Cover (only)		975.00
*includes- bumper, turn lamps, fog lamps, brackets & hardware		
Lower flexible "Skirt" for above R/S Bumper	M353S	89.00
Cosworth R/S 500 Spoiler Bumper Kit*	M353RS	2225.00
*includes- bumper, splitters, turn lamps, fog grilles, brackets & hardware		
Cosworth R/S 500 Spoiler Bumper Cover (only)		1575.00
Lower R/S 500" Splitters" (pair)		380.00

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body work

F.Spoiler Bumper (R/S Cosworth) Fiberglass	M353F	375.00
F.Spoiler Bumper (R/S 500) Fiberglass- w/splitters	M353FA	425.00
Turn Lamp- Cosworth Bumper (RH)		38.50
Turn Lamp- Cosworth Bumper (LH)		38.50
Fog Lamp- Cosworth Bumper (RH)		47.00
Fog Lamp- Cosworth Bumper (LH)		47.00
Rear Bumper- Fiberglass		395.00
Rear Wing/Airfoil (R/S Cosworth) Fiberglass	M306F	395.00
Rear Wing/Airfoil (R/S 500) Fiberglass	M306FA	449.00
Rear Deck Spoiler (R/S 500) Lower- Fiberglass	M306L	149.00
Wheel Arches (4) &		
Side Skirts (2) (R/S Cosworth) Fiberglass	M302F	425.00
Hood (R/S Cosworth) includes Vent Louvers		395.00
Hood Vent Louvers (2) Fiberglass (functional)	M814F	139.00
Hood Vent Louvers (2) Plastic- non functional stick-ons	M814S	65.50

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trim & lighting

Sierra Emblem	M321S	17.95
Sierra XR4i Sticker (red)	M352R	11.15
Sierra XR4i Sticker (anthracite/gray)	M352A	11.15
Sierra R/S Emblem	M321RS	29.75
Cosworth Emblem	M321C	18.95
Sierra R/S Cosworth Sticker	M352C	19.65
R/S Emblem	M352RS	14.00
Ghia Emblem (crest)	M352G	16.65
Ghia Emblem (script) -rear deck lid on Scorpio	G352G	17.25
2.9i Emblem -rear deck lid on Scorpio	G354L	15.25
Scorpio Emblem- rear door sail panel	G352S	15.75
Ford Emblem	C321	18.00
Sierra Eurolamp Kit- lamps, bulkheads, bulbs	M318	369.00
Sierra Eurolamp (left) lamp only	Z61657	150.00
Sierra Eurolamp (right) lamp only	Z61656	150.00
Replacement (LHD) Lens (left)	Z611466	99.50
Replacement (LHD) Lens (right)	Z611467	99.50
Scorpio Euro Lamp Kit- lamps, grille, turn lamps, bulbs	G318	649.00
Fog Lamp Scorpio (left)	G349L	59.00
Fog Lamp Scorpio (right)	G349R	59.00
Bulb H4 55/60 watt	Z H455/60	4.00
Bulb H4 55/100 watt	Z H455/100	8.79
Bulb H4 80/100 watt	Z H480/100	15.00
Bulb H3 55 watt	Z H355	4.00
Bulb H3 100 watt	Z H3100	8.79
Bulb 880 50 watt "Blue Ion" (for XR4Ti fog lamps)	Z 880/50	8.79
Bulb 9004 "Bright White" 45/65 watt	Z 9-45/65W	11.00
Bulb 9004 55/100 watt	Z 9-55/100	10.98
Bulb 9004 80/100 watt	Z 9-80/100	12.98
Bulb 9004 "Blue Ion" 55/100 watt	Z 9-55/100B	12.98
Relay (Hella #87118) 12 volt	Z Relay12	14.10
Tail Lamp Seal (each)	M319S	17.00
Tail Lamp Socket (each)	M319LS	27.50

PAGE 15-16

wheels

Pricing is listed with part numbers on these pages

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accessories

Scorpio R/S Rear Wing	DISCONTINUED	
Scorpio R/S Side Skirts	DISCONTINUED	
Scorpio Cowl Cover	G369C	39.00
Mini-Lite Wheel 15' x 7" (each) XR4	DISCONTINUED	
Thrust* Wheel 15' x 7" (each) XR4	M411T	109.00
*specify color- silver or charcoal wheel when ordering		
Floor Mat Set (front) XR4 & Scorpio	M1010	30.50
Floor Mat Set (rear) XR4	M1011	20.50
First Aid Kit	DISCONTINUED	
Fuse Box Cover	M474	19.75
Sunroof Wind Deflector- XR4 & Scorpio	DISCONTINUED	
Side Window Wind Deflector (pair)- XR4	DISCONTINUED	



BAT "Faster Fords"
tee shirts
(large & x-large sizes)
gray color
\$8.95

PAGE 18 accessories

Cosworth Steering Wheel	DISCONTINUED	
Cosworth Sapphire Steering Wheel	DISCONTINUED	
Horn Button Center	DISCONTINUED	
Dash Cover/Overlay -XR4	M323	99.50
Dash Cover/Overlay -Scorpio	G323	131.25
White Gauge Face Set 150mph	M341W	109.00
Speedometer 170 mph	DISCONTINUED	
Speedometer 150 mph	DISCONTINUED	
Bulb- Dash Instrument (each)	M330L	3.43
Bulb- Dash Waring Lamp (each)	M330WL	1.85
Torch Key Blank & Battery	C309KL	14.25
<i>Torch Key Blank & Battery -Scorpio</i>	<i>G309KL</i>	<i>15.70</i>
Torch Key Blank- XR	Z61179	6.50
<i>Torch Key Blank- Scorpio</i>	<i>Z64948</i>	<i>7.50</i>
Lamp & Battery- XR4 & Scorpio	C309KLB	9.85
Standard Key- XR	C309K	6.25
<i>Standard Key -Scorpio</i>	<i>G309K</i>	<i>7.50</i>
Rear Hatch Lock Assembly (w/ 2 keys)	M815L	46.10
Rear Hatch Striker	M815S	7.45
Hatch Lock Retaining Clip	M815C	1.15
Car Lock Set (doors, hatch, ignition w/ keys) XR4	M309LS	98.50
<i>Car Lock Set (doors, hatch, ignition w/ keys) Scorpio</i>	<i>G309LS</i>	<i>98.50</i>

PAGE 19 accessories

Windshield Wiper Headlamp Switch (Stalk)- XR4	M304	104.90
Turn Signal Flash/Hazard Switch (Stalk)- XR4	M305	97.50
Fuse Box Cover- XR4	M474	19.75
Door Post Black-Out Trim (left)	M340TL	29.95
Door Post Black-Out Trim (right)	M340TR	29.95
Pedal Pad- Accelerator XR & Scorpio	M365A	5.95
Pedal Pad- Clutch XR & Scorpio	M365C	5.95
Pedal Pad- Brake (manual) XR & Scorpio	M365B	5.95
Pedal Pad- Brake (automatic) XR & Scorpio	M365BA	6.49
Rear Hatch Lift Strut (each)- XR4	M308	30.00
<i>Rear Hatch Lift Strut (each)- Scorpio</i>	<i>G308</i>	<i>31.50</i>
Rear View Day/Night Mirror- XR4 & Scorpio	C339	41.50
Replacement Stick-on Pad for Rear View Mirror	M339S	3.89

PAGE 20 books

The Sporting Fords- Sierra	M207	27.50
High Performance Sierras & Merkurs	M206	24.75
Classics in Color- Ford Sierra Cosworth	M203	23.50
European Sierra Workshop Manual	M204	32.00
European Sierra XR4i 2.8L Workshop Manual	M204A	32.00
European Scorpio/Granada Workshop Manual	G204	34.00
Tuning/Building Ford V6 Engines	G202	17.50
Workshop Manual- Sierra/Escort Cosworth (2 volumes)	M202	100.00
The Complete 2.3 Turbo EEC-IV Handbook	M209	13.00
How to Prepare the Sierra for Motorsport	M205	22.50

OTHER FORD CAR & ENGINE RELATED BOOKS & MANUALS

Workshop Manual- Fiesta 1.6L	C204	20.00
Workshop Manual- Escort 1.6/1.9L	E204A	12.50
Tuning/Building Ford "KENT" Series Engines	F202	29.50
Building Formula Ford 1600 Engines	F203	32.00
Tuning/Building Ford 2.0 SOHC and DOHC Engines	S202	25.75
Tuning/Building Ford V6 Engines	G202	17.50
Workshop Manual- Pinto/Bobcat 2.0/2.3L	S203	12.50
2000 OHC "Pinto" Engine Performance	S204	27.95
Workshop Manual- Capri MK1 2.6/2.8L V6	S205	12.50

PAGE 21 cooling system (XR4)

Hose- heater valve to pipe (to oil cooler)	M421HC	16.50
Hose- heater valve to heater core	M421H	8.90
& pipe (front) to thermo housing		
Hose- heatervalue to pipe (upper @ rear)	M421HB	11.00
& oil cooler to pipe		
Heater Valve- XR & Scorpio	M421V	69.00
Hose- water pipe to oil cooler-over v. cover	M421HE	29.00
Hose- oil cooler to intake mflid.	M421HD	7.95
Oil Cooler	AWC1	110.00
Hose- pipe @ front to water pump	M421HA	11.50
Hose- pipe @ front to thermo housing	M421H	8.90
Thermostst Housing- H.D. cast iron	L2F	22.50
Water Pump (new)	L6A	73.10
Water Pump (recon)	L6AR	35.00
Hose- radiator lower 85-88(MT & auto)	M421BH	29.00
Hose- radiator lower 1989 (MT & auto)	M421BH9	41.00
Hose- radiator upper 85-88 (MT & auto)	M421TH	18.50
Hose- radiator upper 1989 (MT & auto)	M421TH9	49.00
Hose- expansion tank (top fitting) to valve cover pipe	M421TT	11.45
Coolant Tank 1985-88* (with level sensor bung)	M421E	49.75
Coolant Tank 1989* (without sensor bung)	M421E9	55.25
<i>*coolant tanks require Scorpio thread-on cap use G421C</i>		
Coolant Tank Thread-on Cap (for above tanks)	G421C	7.35
Water Level Sensor (in radiator surge tank) XR4	M421LS	49.50
Tank Gromet, Spacer Ring, Lock Collar (for above sensor)	M421SK	9.40
Hose- expansion tank (middle fitting) to radiator	M421TM	11.50
Hose- expansion tank (lower fitting) to radiator drain line	M421TL	29.00
<i>Hose- expansion tank to W/Pump (automatic "Y" hose)</i>	<i>M421Y</i>	<i>45.00</i>
Radiator XR4Ti- 85-88 (MT)	M421R	250.00
Radiator XR4Ti- 1989 (MT)	M421R9	295.00
Radiator XR4Ti- 85-88 (Auto)	M421RA	260.00
Radiator XR4Ti- 1989 (Auto)	M421R9A	329.00
Mount/Bushing (radiator top)	M421RM	7.20
Electric Fan 16" (puller)	A16F-PL	89.00
Thermostatic Fan Relay (170-210f adjustable)	AFTR1	55.00
Blower Motor & Fan- A/C & heater	M470A	174.50
Heater Core	M471	89.50
Hose- Hi-temp silicone (1 foot length- makes 3 hoses)	M421WT	7.00
Hose- Lower drain pipe @ radiator lower (MT)	M421HF	8.50

PAGE 22 cooling system (Scorpio)

Hose- heater valve (out) to core	G421HA	8.90
Hose- heater valve to engine	G421HB	17.50
Hose- heater valve (inlet) to core	G421HC	13.95
Hose- heater valve to pipe	G421HD	18.75
Radiator (automatic)	G421RA	289.00
Radiator (manual)	G421R	289.00
Hose- tank to thermstat housing	G421HF	11.20
Hose- upper radiator	G421TH	35.00
Hose- tank to water pump	G421HH	24.49
Water Pump (new)	G421	94.25
Water Pump (recon)	G421A	64.50
Hose- bypass/ water pump outlet to inlet mflid.	G421HP	18.25
Hose- lower radiator	G421BH	28.35
Hose- lower radiator (late 89) w/tee off hose	G421BH-9	35.75
Hose- to oil cooler pipe	G421HK	17.90
Hose- oil cooler pipe to oil cooler	G421HL	9.90
Coolant Tank (late style 6-88>2-92) rectangular shape	G421TL	46.00
Coolant Tank (early style > 6-88) curved side	G421TE	46.00
Coolant Tank Cap (thread-on) Scorpio & late XR4	G421C	7.35
Oil Cooler	AD1000	110.00
Heater Control Valve- XR4 & Scorpio	M421V	69.00
Heater Core- Scorpio	M471	89.50
Mechanical Fan Clutch Assy	G422	195.00
Electric Fan 16" (puller)	A16F-PL	89.00
Thermostatic Fan Relay (170-210f adjustable)	AFTR1	59.00
Blower Motor & Fan- A/C Heater (Scorpio)	G470H	230.00

PAGE 23 cooling system (Scorpio)

Hose- heater valve (out) to core	G421HA	8.90
Hose- heater valve to engine	G421HB	17.50
Hose- heater valve (inlet) to core	G421HC	13.95
Hose- heater valve to pipe	G421HD	18.75
Heater Control Valve- XR4 & Scorpio	M421V	69.00
Hose- coolant pipe to oil cooler from heat valve	G421HL	9.90
Oil Cooler- oil to water heat exchanger	AD1000	110.00
Hose- oil cooler to coolant pipe	G421HM	14.40
Hose- coolant pipe from oil cooler to water pump	G421HK	17.90
Hose- bypass/ water pump outlet to inlet mflid.	G421HP	14.10
Hose- upper radiator (late 89) w/vent	G421TH-9	35.00
Hose- coolant tank to thermo housing	G421HF-9	16.45
Tank Lever Sender	M421LS	49.50
Lever Sender Install Kit	M421SK	9.40
Cap/Plug- Rubber	G421P	2.50
Hose- lower radiator (late 89) w/tee off hose	G421BH-9	35.75
Coolant Tank (6/88>89) Oval Type	G421T	52.00
Coolant Tank (late style 6-88>2-92) rectangular shape	G421TL	46.00
Radiator Cap (thread-on) Scorpio & late XR4	G421C	7.35

PAGE 24 A/C system

Evaporator- (XR4 & Scorpio)	M470E	245.75
Expansion Valve - (XR4 & Scorpio)	M470EV	46.50
Blower Motor - (XR4) O.E. Ford	M470A	198.00
Blower Motor - (Scorpio) O.E. Ford	G470A	230.00
Refrigerant Hoses*- (XR4Ti only)	M470H	149.00
Refrigerant Hoses*- (Scorpio)	G470H	129.00
<i>*this item requires an additional 100.00 charge refundable upon core return</i>		
Compressor- (XR4 & Scorpio) includes clutch	M470C	429.00
Clutch Assembly*- (XR4 & Scorpio)	M470CL	157.50
<i>*this item requires an additional 25.00 charge refundable upon core return</i>		
Condenser- (XR4)	M470D	335.00
Condenser- (Scorpio)	G470D	335.00
Electric Condenser Fan- 16" Pusher (XR4 & Scorpio)	A16F-PU	89.00
Fan Mounting Tie Set (for above fan)	ABKT1	7.95
Pressure Switch- (XR4 & Scorpio) O.E. Ford	DISCONTINUED	
Receiver/Dryer- (XR4 & Scorpio)	M470R	108.00
Receiver/Dryer- (XR4 & Scorpio) O.E. Ford	M470R-F	131.50

PAGE 25 turbo components

Wastegate Actuator* -Reman.	M521WR	95.00
<i>*this item requires an additional 30.00 charge refundable upon core return</i>		
Turbo/Reman* (specify auto or 5-speed)	M522TR	425.00
Performance Turbo*	M522TM	649.00
<i>*this item requires an additional 100.00 charge refundable upon core return</i>		
Intercooler Kit	M522IC	1195.00
Adjustable Boost Kit	M521BV	48.00
Wastegate Actuator (adjustable rod- dual port)	M521WA2	124.50
Cockpit Mount Adjustable Boost Kit (remote valve)	M521TB	84.25
Turbo Oil Feed Pipe	M522P	20.75
Turbo Inlet Hose (45 degree elbow)	M22H	44.50
Turbo Base Gasket	L521GT	8.75

PAGE 26 engine & related

Main Bearing Set (STD)	L16A	32.65
Main Bearing Set (+.010")	L16B10	32.65
Main Bearing Set (+.020")	L16B20	32.65
Main Bearing Set (+.030")	L16B30	32.65
Rod Bearing Set (STD)	L16H	16.35
Rod Bearing Set (+.010")	L16110	16.35
Rod Bearing Set (+.020")	L16120	16.35
Rod Bearing Set (+.030")	L16130	16.35
Cam Bearing Set	L16M	18.50
Cam Bearing Set- grooved	L16MA	18.50
Aux. Shaft Bearing	L5DC	10.50
Connecting Rod Bolt Set H.D. (standard 2.3 rod)	L4FS	44.30
Connecting Rod Bolt Set H.D. (5.7" Chevy rod)	L4FSC	35.00
Head Stud Set H.D.	L2DS	98.40
Main Stud Set H.D.	L2KS	89.20
Full Gasket Set (complete engine) Felpro	L15AA	95.00
Top End Gasket Set Felpro	L15BA	55.50
Bottom End Gasket Set (block, crank & sump) Felpro	L15CA	40.10
Pan Set- sump rails & seals (cork)	L15CP	22.05
Head Gasket H.D. (Ford Motorsport turbo style)	L15D	16.00
Head Gasket H.D.- Felpro	L15DA	19.50
Head Gasket Competition (extreme duty racing gasket)	L15DR	29.50
Head Space Shim .020"	L15DS	17.85
Valve Cover Gasket (standard cork)	L15E	6.75
Valve Cover Gasket H.D. 2300 (hi-temp rubber)	L15EA	24.00
Valve Cover Gaskets H.D. 2.9L V6 (hi-temp rubber)	G15EA	15.50
Intake Manifold Gasket Set	L15FA	11.40
Water Outlet Gasket (thermostat housing)	L15N	CALL
Water Pump Gasket (pump to block)	L15P	CALL
Crankshaft Rear Seal	L15Q	CALL
Camshaft Seal	L15R	8.25
Auxiliary Shaft Seal	L15S	9.25
Crankshaft Front Seal	L15T	16.08
Inlet Hose- Turbo to T.Body (silicone blue)	M22H	45.00
Performance Exhaust System 3" (full system)	M522	705.00
Performance Exhaust System 2.5" (down pipe w/cat back)	M522B	425.00
Exhaust Down Pipe 3"	M522DP	169.00
Exhaust Manifold (standard cast Fomoco)	M521	187.50
Exhaust Header 2.3 Turbo (tubular stainless steel)	L521T	659.00
Gasket- turbocharger to manifold (stainless)	L521GT	8.75
Exhaust Hanger (rubber donut) each	C522H	5.25

PAGE 27 engine & related

Air Filter- XR4Ti (2.3L Turbo)	M22P	39.90
Air Filter- Scorpio (2.9L V-6)	G22P	50.00
Mylar Fyre Foil Sleeve -10 (7/8" I.D.) per foot	320510	4.55
Mylar Fyre Foil Sleeve -12 (1" I.D.) per foot	320512	4.90
Mylar Fyre Foil Sleeve -16 (1 1/4" I.D.) per foot	320516	5.64
Mylar Fyre Foil Sleeve -20 (1 1/2" I.D.) per foot	320520	6.32
Motor Mount Insulator (left or right same) XR- each	M433	99.95
Motor Mount Insulator (L or R same) Scorpio- each	G433	71.25
Transmission Mount/Insulator- Scorpio	G433T	39.50
Transmission Mount/Insulator H.D.	M433TA	53.00
Trans Crossmember XR (wide) 87-89 manual & auto	DISCONTINUED	
Trans Crossmember XR (narrow) 85-86 manual & auto	DISCONTINUED	
Belt- XR4Ti (1985-89) W. Pump, Alt, P. Steering	M6G	14.95
Belt- XR4Ti (1986-89) A/C Comp.	M6H	12.05
Belt- XR4Ti (1985) A/C Comp.	M6HA	12.15
Belt- Scorpio (1988-89) Fan & Power Steering	G6G	16.40
Belt- Scorpio (1988-89) Alternator	G6GA	15.50
Belt- Scorpio (1988-89) A/C Comp.	G6H	12.60
Ignition Wire Set- XR4Ti (8mm)	L9HT	39.95
Ignition Wire Set- XR4Ti (8.5mm KV85 wire)	M9HT	69.50
Ignition Wire Set- XR4Ti (10mm R-100 wire)	M9HTR	79.00
Ignition Wire Set- Scorpio (8mm)	G9HT	50.75
Ignition Wire Set- Scorpio (8.5mm KV85 wire)	G9HT9	88.75

Pages 28-30

Pricing is listed with part numbers on these pages

PAGE 31 engine & related

Distributor Cap H.D. 2.3L	L9B	19.45
Distributor Rotor H.D. 2.3L (85-86 screw-down type)	L9F	7.95
Distributor Rotor H.D. 2.3L (87-89 push-on type)	L9FA	11.75
TFI Module 2.3L -Motorcraft XR & Scorpio	L9M	85.50
Distributor* 2.3L	L9AB	119.00
<i>*this item requires an additional 35.00 charge refundable upon core return</i>		
Distributor* 2.9L V6	G9AB	110.25
<i>*this item requires an additional 55.00 charge refundable upon core return</i>		
Computer* XR4Ti (specify auto or manual)	DISCONTINUED	
Computer* Scorpio (specify auto or manual)	DISCONTINUED	
<i>*this item requires an additional 75.00 charge refundable upon core return</i>		
Electric Fan Switch -XR	M450FS	31.95
Knock Sensor -XR	M450KS	63.50
Engine Coolant Temp. Sensor (ECT) -XR & Scorpio	M450EC	33.25
Idle Speed Sensor (Air Bypass Valve) -XR & Scorpio	M450IS	87.50
Throttle Position Sensor (TPS) -XR (order with year)	M450TP	47.60
Oxygen Sensor -XR	M450OS	60.50
Oil Pressure Switch -XR	M450P	7.75
Water Temp Gauge Sender (purple band) -XR	DISCONTINUED	
Air Charge Temp Sensor (ACT)- Scorpio	G450A	29.25
Coolant Temp. Sensor (ECT)- XR & Scorpio	M450EC	28.45
MAP Sensor -Scorpio	G450M	97.50
Oil Pressure Switch -Scorpio	G450P	6.00
Oxygen Sensor -Scorpio	G450OS	137.50
Vehicle Speed Sensor- Scorpio	G450S	109.00
Throttle Position Sensor- Scorpio	G450TP	153.00
A/C Compressor -XR & Scorpio	M470C	449.00
Alternator* -XR	M24A	235.00
Alternator *-Scorpio	G24A	235.00
<i>*this item requires an additional 10.00 charge refundable upon core return</i>		
Starter* -XR	M23A	87.50
Starter* -Scorpio	G23A	220.00
<i>*this item requires an additional 30.00 charge refundable upon core return</i>		
Fuel Injector 35lb. XR4Ti (Brown Top) reman	M7G	55.00
Fuel Injector 35lb. (Disk Type) new	DISCONTINUED	
Vane Air Meter* 50mm (T-Bird)	L7V	164.50
Vane Air Meter* 65mm (SVO)	L7VA	175.00
Vane Air Meter* XR4Ti Standard	L7VM	255.00
<i>*this item requires an additional 75.00 charge refundable upon core return</i>		
Fuel Pressure Regulator -XR	M7PR	59.00
Electric Fuel Pump- XR (high pressure) in line	M10A	165.00
Electric Fuel Pump- XR (low pressure) in tank	M10AT	125.00

PAGE 32 transmission related

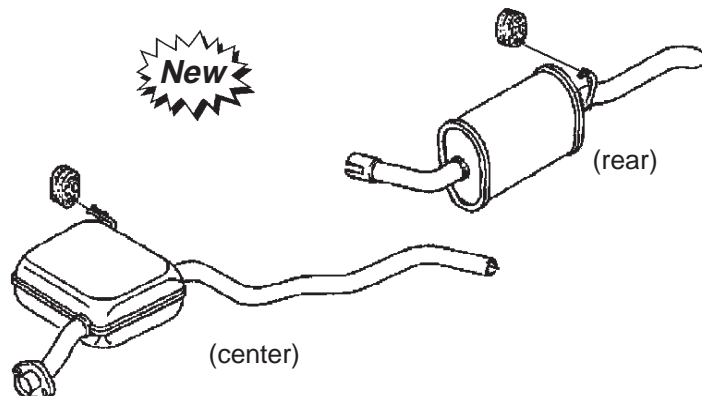
Oil Seal- input shaft (front) T9	M703	9.30
Gasket- input bearing retainer to main case T9	M702G	2.05
Gasket- top cover T9	M716	6.75
Oil Seal- extension housing (tail shaft) T9	M719	11.80
Gasket- adaptor plate (bearing carrier) to main case T9	M709	4.95
Gasket- adaptor plate (carrier) to ext. housing (tail) T9	M708	8.90
Short Shift Kit	M715	55.00
Shifter- competition gear lever (shifter) assembled	M717	114.50
Torco Gear Oil (quart)	C2S	10.25
Quadrant & Pawl Kit	M368	18.90
Transmission T9 (remanufactured)	M700	CALL

PAGE 33-34

Pricing is listed with part numbers on these pages

NEW ITEMS.... Too Late To Classify

Valve Cover Gaskets H.D. 2.9L V6 (h.d. rubber)	G15EA	15.50
Head Gasket 2.9L V6 (RH)	G15DR	22.50
Head Gasket 2.9L V6 (LH)	G15DL	22.50
Main Bearing Set 2.9L V6 (specify size)	G16A	53.10
Rod Bearing Set 2.9L V6 (specify size)	G16H	31.05
Weather Seal - Rear Hatch to Body -Scorpio	G340HS	80.00
Electric Window Switch (door/console)- Scorpio	G340S	31.10
Rear Sensor Wiring (low pad warning) Scorpio	G420SWR	39.45
Vacuum Modulator- A4LD Auto Trans	G750M	26.00
Shop Manual T9 Transmission	M201	13.95
Weather Seal- Rear Hatch to Body- XR	M340HS	79.90
Moulding/Seal Front Windshield-XR	M340F	30.00
Weather Seal- Sunroof Opening- XR	M340SR	71.00
Weather Strip- Sliding Sunroof Panel- XR	M340SRP	24.25
Electric Window Switches (2) Console-XR	M340S	47.30
Ignition Switch (Electrical)- XR	M350A	41.75
Ignition Lock Cylinder & Keys- XR	M350L	69.00
Plastic Rivet- for exterior body cladding- XR	M366R	.75
Wiper Link Arm (long) ties L & R arms- XR	M369	14.35
Wiper Motor Link Arm (short) XR	M369A	14.35
Front Sensor Wiring (low pad) XR & Scorpio	M420SW	32.50
Bushing- Body Beam Mount Standard	M429	36.00
PCV Valve- XR	M450V	5.00
Rotary Fan Switch HVAC- XR	M470FS	60.00
Rear Wheel Bearing Carrier- XR	M550BC	96.25
Rear Stub Axle (LH) XR & Scorpio	M550SL	129.00
Rear Stub Axle (RH) XR & Scorpio	M550SR	129.00
Transmission Shift Rail Bushing (in case)	M718	2.55
Transmission Shift Bushing (on shaft @ shifter)	M715B	2.95
Vacuum Modulator- C3 Auto Trans	M750M	26.00



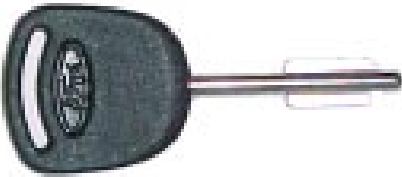
Scorpio Exhaust Components- Scorpio exhaust system components are generally both expensive and difficult to have reproduced by the local muffler shop. The center section with all its close proximity twists and bends makes for some real aggravation. BAT can supply original quality replacement exhaust parts at very attractive pricing. Center sections are one piece and include the main muffler, connecting from the catalytic converter to rear resonator. Rear sections are standard type rear (can) resonator.

Scorpio Center Muffler Section	G522	\$149.00
Scorpio Rear Resonator Section	G522T	\$90.00
Exhaust Hanger (each)	C522H	5.95

tibbe key
(after 8/87)



chubb key
(up to 8/24/87)



Scorpio Keys- Scorpio's came equipped with two types of keys. The early (before 8/24/87) "chubb" type key and the later (after 8/87) "tibbe" type key. The easiest way of differentiating the two is the early "chub" key has a round nose tip and the later "tibbie" has a chisel flat tip, they are pictured above for comparison. We can supply either "chubb" or "tibbe" replacement key blanks (uncut) or you can purchase a complete car lock set (see below).

Scorpio Key Blank (chubb) pre 8/24/87	G309KE	7.50
Scorpio Key Blank (tibbe) after 8/87	G309K	7.50



Scorpio Lock Sets- Lost or broken keys, theft damage, unsure of your key code or don't have the time to wait for custom keys to be made, whatever the reason the complete lock set is the answer. We can supply a full set of locks and keys (2) door, (1) ignition, (1) hatch with matching late type "tibbe" (3) keys. A new lock set will restore both function and security to your Scorpio.

Complete Lock Set w/keys -Scorpio	G309LS	98.50
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Cosworth ECU Cover- Fits above glove box and covers over the storage cubbie. Embossed R/S logo, grain and finish match stock dash pad. Can be painted with vinyl paint to desired color (supplied in black).

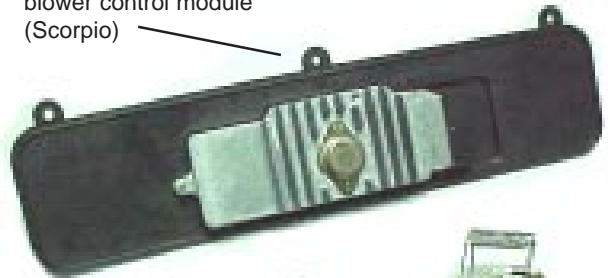
Coscorth R/S ECU Cover	M324	79.00
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Air Door Components- There are two common replacement items associated with the function of the fresh air door on the XR4. These are the Air Door Valve and Vacuum Reservoir located near the battery. The HVAC system allows the choice of recirculating inside air or bringing in exterior air which is regulated by the air door. The door is vacuum operated, controlled by a valve, and usually defaults open. If you are experiencing cold air intrusion all the time it is usually the valve which operates the door. If after a period of time the door creeps open or is intermittent with engine speed check the reservoir tank or the hoses for vacuum leaks.

Air Door Valve	M470V	40.00
Vacuum Reservoir	M470VR	14.00

blower control module
(Scorpio)



blower motor resistor
(Scorpio)



blower motor resistor
(XR)



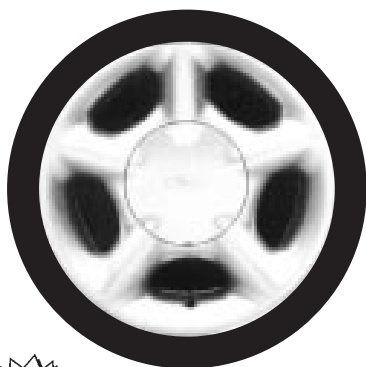
Fan Speed Controls- If the HVAC fan is only functioning at one speed it likely that the fan/blower motor resistor has failed. The XR4 uses a simple and cheap resistor unit that plugs in near the lid of the air box. The Scorpio uses one of two types. The first is similar to the one used on the XR and the other is a more elaborate and expensive electronic module. Check what type you have before ordering.

Blower Motor Resistor- XR	M470BR	39.00
Blower Motor Resistor- Scorpio	G470BR	39.00
Blower Control Module- Scorpio	G470BM	202.50



XR Rear Lens Kits Clear & Tinted- These are all the styling rage on newer vehicles and now you can get a set for your XR too. Available in either clear or smoke/tint these light kits not only look great, but are the perfect choice for worn out stock rear lamps (which cost about the same). Lamp kits are supplied with left and right rear lamps (your choice of clear or tinted lens), colored bulbs, reflector strips and rear gaskets.

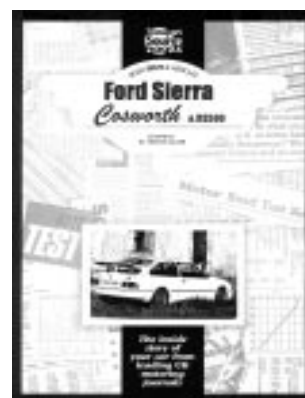
Rear Lamp Kit XR (clear)	M319C	\$169.00
Rear Lamp Kit XR (smoke tint)	M319T	\$159.00



Cosworth style wheels
available in 15 x 6, 16 x 6.5 & 16 x 7" sizes
\$205.00 each (XR fitments only)



6-spoke R/S wheels 15 x 7" & 16 x 7"
\$209.00 each (XR & Scorpio fitments)



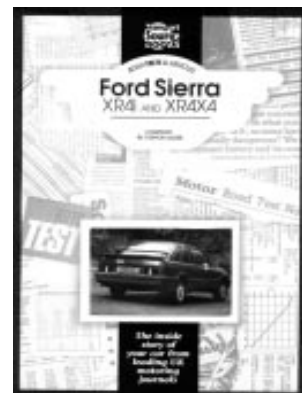
Book- Ford Sierra Cosworth & RS500- A compilation of European magazine road tests and articles on the Sierra Cosworth and R/S 500 cars. Again more great reading. Soft bound 8 1/2" x 11", 100 pages, b/w photos & illustrations.

Ford Sierra Cosworth & RS500	M211	\$18.95
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Book- The Complete 2.3 EEC-IV Handbook- by Allan Slocum. A comprehensive view of the engineering, performance characteristics, and troubleshooting for each component of the EEC-IV engine control system. Updated 2000 issue with even more content than before !

The Complete 2.3 EEC-IV Handbook	M209	\$13.00
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Book- Ford Sierra XR4i & XR 4x4 - A compilation of European magazine road tests and articles on the Sierra XR4i and XR 4x4 cars. Again more great reading. Soft bound 8 1/2" x 11", 100 pages, b/w photos & illustrations.

Ford Sierra XR4i & XR 4x4	M210	\$18.95
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Terms of Business

Hours of Operation

Order desk hours are Monday through Friday 9:00 a.m. until 5:00 p.m. Eastern Time. Whenever possible orders received before 12:00 noon will be processed and shipped the same day. If anyone would like to visit our location we would like to request that you please make an appointment before dropping by. We enjoy seeing our customers, discussing their cars, and showing them our latest developments, however, some days or times of day are better for us to give the attention we like to offer.

Ordering Procedure

You may place an order by telephone, fax, or by mail. Ordering by telephone will connect you to a technical-sales advisor who will help with any questions, or make ordering recommendations, if you require. Knowing your 6 digit BAT customer number, catalog part numbers, quantities, and description of order items will help minimize any possible errors in processing your order. Telephone orders may be placed during business hours as listed above. Fax orders may be placed anytime day or night.

Payment

Payment may be made by Visa, Master Card, Amex, Money Order or Personal Check. Orders which have been paid for by Personal Check will be shipped only after the check has cleared (allow up to 14 days). Orders accompanied by Personal Checks that have been bank certified will be shipped with out delay. We have no objections to shipping on a COD basis if required, however, all COD's must be paid upon delivery with money order or certified check. When ordering by mail or fax by Visa or Master Card be sure to include your card number and expiration date. Residents of countries outside the United States must prepay for their goods in U.S. currency. All prices for goods shipped outside the continental United States are quoted FOB Sarasota, FL. All shipping/duty charges must be the responsibility of the consignee at rates applicable to that particular country.

Shipping

Unless otherwise stated all orders will be shipped by United Parcel Service (UPS) surface system. Actual UPS rates are charged based on package weight, zone (distance traveled from source) and insured value. We do **NOT** charge additional "handling" fees. We can also offer express (overnight, 2 day or 3 day) service if required, check with us for details and additional charges. Items too large or heavy for UPS service will be shipped common carrier (truck) freight collect. Optional shipping services include Surface Mail, Air Mail, and Air Freight at current rates.

Back Orders

We dislike back orders as much as you do, and although we carry a huge inventory of merchandise it is inevitable that we will sometimes run out of certain items. In this case we will hold the order open and ship the back ordered item directly when the item becomes available. We **NEVER** charge for back order items until they actually ship. If an item looks like it will be on back order for longer than 4 weeks we will try and let you know the approximate time of delivery. You will then have the opportunity to reconfirm or cancel your order.

Privacy & Security

Your personal information is used/maintained to facilitate the services you request and provide you with a smooth, efficient service. As a matter of policy, personal data is strictly used for internal purposes only. BAT treats personal data as an asset that must be protected against loss and unauthorized access. Our main computer network is **NOT** connected to any outside source and we employ many different security techniques to protect all data from unauthorized access.

Special Orders

Some items that we offer are available as special orders. This includes custom variations on catalog items and race prepared parts. All special order items require a 50% deposit at the time the order is placed with the balance due at time of shipping. You will be advised at the time of your order if any item falls into this category.

Returns

All returns must be authorized by BAT with in **30 days** of the invoice date and must be sent prepaid. Returns must have an authorized RGA number and be accompanied by a copy of the original invoice. A restocking charge of 20% may be assessed at our discretion depending on the reason for the return. Certain parts such as bearings, books, electrical items and piston rings or any part that has been modified or installed in any way are not returnable. Return items totaling less than \$20.00 can be returned for store credit only.

Warranties

All parts are covered only by the manufacturers warranties and/or guarantees. BAT Inc. can assume no responsibility or liability for use or application by the user. Claims for goods damaged in transit are the responsibility of the carrier. You should always examine the contents of your package and notify the carrier immediately if there is any sign damage.

- Important Notice -

Some of the equipment in this catalog is intended for racing or off-highway use in the United States. BAT Inc. ships all over the world so we must make it the responsibility of the customer to check the legality of fitting any part to his/her car. There are many different State, Federal and provincial regulations governing the replacement of automotive parts and BAT assumes no responsibility or liability for their illegal use. Please check the regulations in your area before ordering.